

Potassium-Promoted Three-Dimensional Mesoporous Pt/MnO₂ for Formaldehyde Elimination at Zero Degree

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Summary: In this work, three-dimensional mesoporous MnO₂, K/MnO₂, Pt/MnO₂ and K-Pt/MnO₂ catalysts were prepared through hard-template method. The additional K/Pt had significantly improved the HCHO oxidation activity. The K-Pt/MnO₂ catalyzed complete HCHO oxidation was achieved at 0°C with space velocity (GHSV) at 50000 ml/(g·h). With the excellent catalytic performance, K-Pt/MnO₂ exhibited a higher ratio of O_{ads}(surface adsorbed oxygen)/O_{latt}(surface lattice oxygen) and Mn³⁺/Mn⁴⁺ ions than the other catalysts. Meanwhile, it was still stable after running a 70h reaction. Overall, the K-Pt/MnO₂ was a promising material for HCHO elimination.

Keywords: Low-temperature; Formaldehyde oxidation; K/Pt-promoted; Catalytic Activity; Environment

Introduction

Formaldehyde is an air and photochemical pollutant that emitted from the decorative and building materials such as coatings and textiles [1]. As one of the most dominant room air pollutants [2], a long-term breathing of even few parts per million of formaldehyde could lead to health hazard. Thus, great efforts have been made around formaldehyde elimination in order to satisfy stringent environment regulations [3,4]. Conventional methods of formaldehyde removal include plasma technology, adsorption, photo-catalysis and catalytic oxidation [5-7]. Catalytic oxidation was proved as an efficient and economic technique for removal of formaldehyde since it can convert the volatile organic compounds into CO₂ and H₂O in relatively low temperatures [8-10]. The key to formaldehyde catalytic oxidation is the development of high efficient catalysts.

As formaldehyde catalytic oxidation at even lower temperatures is worthwhile for indoor air purification, the mainly noble metal catalysts for formaldehyde combustion, for example, platinum supported by MnO₂-CeO₂ [3], TiO₂ [11,12], MnO_x [13], and gold supported by CeO₂ [14-16], Co₃O₄-CeO₂ [17], CeO₂-Co₃O₄ [18], have been intensively researched due to their prominent activity and stability at low catalytic temperatures. Among them, Platinum (Pt) catalysts exhibit superior formaldehyde decomposition catalytic performance

even at ambient temperature. There also have made some efforts for the study of transition metal-oxides [19], such as MnO₂ [20], TiO₂ [21], Co₃O₄ [22]. Among these transition metal oxides, MnO₂ recently represents its potential as a prospective material used for energy storage, water oxidation and pollution abatement [23-25], and Mn based catalysts is widely researched because of their superior catalytic activity towards formaldehyde oxidation [26]. Compared with the pure transition metal oxides mentioned above, precious metal samples supported by oxide can supply abundant active sites to formaldehyde catalytic reaction. The interaction between support with precious metal has been demonstrated to play a highly favorable effect on HCHO oxidation performance [27-29]. Yan [30] attached platinum on nanorod-shaped Co₃O₄ by calcination of cobaltous oxide precursor before the sodium borohydride reduction of platinum precursor. The Co₃O₄ catalyst contained platinum showed an outstanding performance for formaldehyde removal at ambient temperature, which to a large extent because of the strong support-metal interaction between Co₃O₄ and Pt. Min Wang *et al.*, [31] prepared Pt/MnO₂ catalyst with 2wt% Pt by method of ascorbic acid reduction [32] that the platinum nano-particles(2 nm) were highly dispersed on manganese dioxide. As-prepared catalyst Pt/MnO₂ demonstrated a remarkably enhanced catalytic activity, which kept eliminating

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C₂H₄ (20 ppm) completely at 50°C for at least 12h. The increasing amount of O_{ads} species on Pt/MnO₂ contributed to its excellent property for C₂H₄ oxidation. Moreover, the support-metal interaction between MnO₂ and Pt played a role in promoting the performance of MnO₂ contained platinum catalyst. These studies provided new enlightenments into the preparation of high-performance catalysts for HCHO oxidation.

Hydroxyl radical(OH⁻) is a strong oxidizing agent in the nature. There is a certain amount of water in the air, and the alkali salts could convert water to hydroxyl radical under the proper condition, which enhances the concentration of hydroxide radical and the adsorption property of formaldehyde [35,36]. The adsorption/activation of HCHO is a critical process, which -OH bonded with the samples surface for formaldehyde elimination [33,34]. Some strategies have been applied to strengthen the interaction between catalytic surface and HCHO, and adding alkali metal salts into the supported catalysts is one important method. For instance, Nie *et al.*, [37] found that adding sodium ions into TiO₂ contained Pt can enhance the formaldehyde oxidation performance. Avgouropoulos[38] compared K-Pt/Al₂O₃ and Na-promoted Pt/Al₂O₃ catalyst, and found that K-Pt/Al₂O₃ could promote the C₂H₅OH catalytic oxidation preferably. Hou[39] discovered that the addition of potassium ion could promote Oⁿ⁻ activity of the catalysts. The facilitation of potassium ion has also been found over hollandite manganese oxide in HCHO oxidation. Zhang[40] interpreted potassium ion effect from other perspective. The Na--promoted Pt-O-(OH)_x catalysts which was atom-dispersed could stimulate water efficiently, and promote facile reaction within HCOO⁻ and surface OH species to CO₂ and H₂O. This similar phenomenon was also found in Na-Pd/TiO₂ and K-Ag-MnO₂ catalysts[41]. Thus, those successful alkali modified catalysts stimulated us to apply a similar modification to the catalyst that was used for room-temperature formaldehyde catalytic oxidation.

Mesoporous metal oxides has been attached great importance due to their specific pore structure, controllable pore diameter, great surface area[42-47] and their pore structure that can fully contact with the reactant gas. VOCs catalytic oxidation over 3D-MnO₂ showed the potential availability. It had remarkable hydrophobicity, a strong affinity toward volatile organic compounds, and it also can selectively adsorb volatile organic compound molecules[48]. So, the 3D-MnO₂ was chosen as the

basic framework for formaldehyde oxidation catalyst modification.

In this research, the mesoporous Pt/MnO₂ sample was synthesized by the impregnation method. The K-Pt/MnO₂ catalyst was prepared by adding potassium ions to Pt/MnO₂. The interaction between the precious metal and carriers, oxygen species, changes in the valence state of the carriers surface elements and lattice defects on catalytic performance were investigated[49,50]. As-prepared K-Pt/MnO₂ catalysts exhibited enhanced catalytic performance for the formaldehyde oxidation as well as better stability. For purpose of finding out the relationship between catalysts performance and structure, the samples were characterized by XRD, SEM, TEM, BET, FTIR spectra, XPS, Raman, H₂-TPR, O₂-TPO, and their formaldehyde catalytic performance was assessed as well.

Experimental

Material preparation

Tetraethoxysilane (SiO₂≥28.4%, AR), hydrochloric acid (36.0~38.0%, AR), n-butanol (purity≥99%, AR), Mn(NO₃)₂·4H₂O (97.5%), H₂O₂ (purity≥30%, AR), K₂CO₃ (purity≥99%, AR), NaOH (purity≥96%, AR), and sodium citrate (purity≥99%, AR) were purchased from Sinopharm Chemical Reagent Company, Limited (Shanghai). Pluronic P123 (EO₂₀PO₇₀EO₂₀), and PtCl₄ (99.9%, metals basis) were purchased from Aladdin in China. All the materials were AR grade and employed without purification in degree.

Using the silica source-tetraethoxysilane (TEOS) and the structure-directing agent-Pluronic P123 (EO₂₀PO₇₀EO₂₀) to synthesize cubic Ia3d SiO₂. In a conventional preparation, P123 (7.2 g, 1.2 mmol), n-butanol (7.0 g, 94.5 mmol) and HCl (13.9 g, 37%) were put into the round flask(500 ml), then stirred for an hour[51]. During synthesis process, the temperature was maintained at 38°C. The liquor was agitated for an additional twenty four hours after tetraethoxysilane (7.0 g) was added. The liquor was moved to a Teflon-lined autoclave, then kept for twenty four hours at 100°C. After the hydrothermal treatment, the liquid was filtered a few times using deionized water. To completely remove the template, the sample was calcined at 550°C for 5 hours after drying at 100°C. The white 3D-cubic KIT-6 (Ia3d) mesoporous material was obtained.

The nanocasting preparation of mesoporous

3D-MnO₂[42] was started at adding 4.0 g KIT-6 molecular sieve into 40 mL Mn(NO₃)₂·4H₂O in alcohol (0.91 mol/L). It was dried in drying oven at 80°C before calcining at 200°C for 6 hours. The above-mentioned casting and drying steps were done again. Then, the sample was calcined at 400°C for 6 hours with a heat rate of 5°C/min under air. The KIT-6 was eliminated through the NaOH solution (2 mol/L). After removing sodium silicate using centrifugal separation, the obtained precipitate was dried at 100°C, and calcined at 400°C.

Adding 1.5 g as-prepared MnO₂ into deionized water (10 mL) which was added to 1.1 g K₂CO₃ to yield K/MnO₂ catalyst[41], which proved to be effective of this quantity. Then, adding 22.7 ml H₂O₂ solution into MnO₂ solution dropwise during stirring. The solution kept stirring for another 1 hour and centrifuged (8000 rpm) to separate the solid from liquid phase. The sample was desiccated in oven at 110°C, then calcined at 500°C for 4 hours.

MnO₂ (0.3 g) was added into deionized water (10 mL) to yield Pt/MnO₂. During stirring, adding 0.0154 mmol PtCl₄ (dissolved in ~350 μL 0.1 M HCl) make the platinum coming to 1 wt%. Then, 5 mL of sodium citrate (1 mM) and NaBH₄ (0.572 M) mixture was added quickly, and stirred for 300 min. Then, the samples were filtered through centrifugation using purified water. The washed powder was dried overnight at 60°C which denoted as Pt/MnO₂. Preparation of K-Pt/MnO₂ samples was similar to Pt/MnO₂. After adding H₂PtCl₆ solution, 0.22 g K₂CO₃ was added immediately to obtain the K-Pt/MnO₂ catalyst.

Material characterization

XRD analyse was performed on the smartlab type X-ray diffractometer (Japan) utilizing the Cu K α radiation source with a 40 mA tube current, 40 kV tube voltage and 0.05°/min scanning speed. The 2 θ of wide-angle XRD was ranged from 20° to 80°, respectively. Nitrogen adsorption/desorption experiment was performed on an Autosorb-Tristar II 3020M apparatus (Micromeritics inc). All catalysts were degassed at 300°C for 4h under vacuum before the measurement. The Nitrogen adsorption-desorption isotherms were measured using the Barrett-Joyner-Halenda method. The Scanning Electron Microscope analyses were performed on a XL-30 ESEM apparatus (FEI Electronics Optics Corporation) at a voltage of 5.0 and 30 kV. The catalyst was prepared by ultrasonic

waves dispersing in alcohol for 5 min and placed on a lacey carbon film. The Transmission electron microscopy images were performed on a JEM-2100F apparatus (JEOL) at an accelerating voltage of 200 kV. The catalysts were also dispersed by ultrasonic in ethanol for 5 min, and the droplets were put on the copper grid using capillaries. Fourier-transform infrared spectra were measured in the range from 400 to 4000 cm⁻¹ at a resolution of 4 cm⁻¹ on the Nicolet 8700 FT-IR spectrometer (American Thermo Nicolet instrument co.). Temperature programmed measurements in this work include the temperature programmed reduction experiments (TPR) and temperature programmed oxidation experiments (TPO). The H₂-TPR was carried out in the Quantachrome 1900 instrument. Four kinds of catalysts (0.15g) were placed in a U-shaped quartz tube, and pretreated in nitrogen flow at 300°C for 1 h. After that, the catalysts were cooled and reduced in 10% H₂ and 90% Ar flow (50 mL/min) using a temperature range from 30°C to 900°C at 10°C/min. The H₂ consumptions were calculated by the integrated TPR peaks area, and calibrated by a CuO (99.998%) standard sample. TPO experiments were also performed on this instrument. The catalyst was pretreated in He flow at 300°C, after that, they were oxidized in 4% O₂ /He flow at programmed temperature range of 50-700°C with a rate of 10°C/min. The XPS analysis was performed on a ESCALAB 250 instrument (Thermo-VG Scientific) with Mg K α X-rays source, operating at 300 W. The carbon peak C 1s at a binding energy of 284.6 eV was used as the reference in order to correct the effect of electric charge. The peak areas processed was conducted using the XPS-PEAK software, and the ratio of elements with different chemical valence was computed. Laser Raman spectra were recorded on a LabRam-HR spectrometer (JY, France) using Ar⁺ laser (514.5 nm) and He Cd lasers (325 nm) as the excitation source.

Catalytic activity tests

The HCHO oxidation reaction was performed in a quartz fixed-bed tube reactor (ϕ 3 mm) with 60mg of catalyst (in powder). The total flow rate of the gas (20 ppm HCHO, 20% (vol) O₂, and N₂ gas) was maintained at 50 mL/min with the GHSV of 50,000 ml/(g·h). The relative humidity maintained at about 50%. Immersing the quartz tube in the freezer containing refrigerating fluid for the catalytic reaction below room temperature. The outlet formaldehyde was analyzed online by an Kexiao 1690 gas chromatograph equipped with a FID

detector and the PQ column. Reaction at each temperature point took eight minutes. Since the outlet and inlet concentration of formaldehyde varied to some extent, they were recorded for three times. The formaldehyde efficiency was calculated as follows:

$$\text{HCHO conversion(\%)} = \frac{[\text{HCHO}]_{\text{in}} - [\text{HCHO}]_{\text{out}}}{[\text{HCHO}]_{\text{in}}} \times 100\%$$

where $[\text{HCHO}]_{\text{in}}$ and $[\text{HCHO}]_{\text{out}}$ are the inlet HCHO concentration and the outlet HCHO concentration. The reaction rates (RT) of catalysts for formaldehyde removal at different temperatures were performed. T was the reaction temperature(°C). The reaction rate, RT ($\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$) was obtained through $\text{RT} = C_{\text{HCHO}} \cdot N_{\text{HCHO}} / A$, where C_{HCHO} on behalf of HCHO conversion, N_{HCHO} represented the molar-flow-rate (mol/s) of HCHO and A represented surface area (m^2).

Results and Discussion

Textural and structural characterization

The XRD patterns of MnO_2 , K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 were presented in Fig.1. The peaks of all the materials located around $28.7^\circ(1\ 1\ 0)$, $37.3^\circ(1\ 0\ 1)$, $42.8^\circ(1\ 1\ 1)$, $56.7^\circ(2\ 1\ 1)$, $59.4^\circ(2\ 2\ 0)$, $64.8^\circ(0\ 0\ 2)$ and $72.3^\circ(301)$. The reflections of the samples attributed to the $\beta\text{-MnO}_2$ crystal phase that according with pyrolusite with rutile structure[52,53]. No accessional peaks concerned with the loaded platinum were found, manifesting that the platinum grain size could be little and good dispersed. TEM patterns of Pt/MnO_2 and K-Pt/MnO_2 were exhibited in the later section of this paper. It was seen that the loaded platinum nano-particles with high dispersion were in the range from 2nm to 3nm.

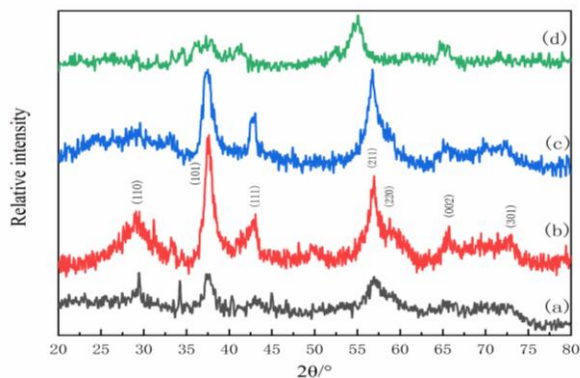


Fig.1: The XRD patterns of MnO_2 (a), K/MnO_2 (b), Pt/MnO_2 (c) and K-Pt/MnO_2 (d).

Fig.2 showed the N_2 adsorption/desorption patterns and average pore diameters of MnO_2 , K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 . All the N_2 adsorption/desorption patterns had hysteresis rings which identified as type IV[54-59], which attributing to the existence of interconnected mesopores with some constriction. The decrease in the hysteresis rings for K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 showed in Table-1 might be in connection with the decrease of the surface areas. The BJH pore size distribution that was obtained through the desorption isotherm was showed in Fig.2(inset). The pore diameter of MnO_2 was 3.8nm at a maximum distribution. The K-MnO_2 showed pore size of 1.9nm at a maximum distribution, the Pt-MnO_2 shows 2.7nm, 3.0nm and 3.8nm at maximum distributions, and K-Pt/MnO_2 shows 2.7nm at a maximum distribution, respectively. The replication of their KIT-6 templates resulted in the pore properties of the catalysts. After removing template, the crystallite regions made up of bulk silica and the regions made up of MnO_2 became the pore channels and the crystalline walls, respectively. Table-1 listed the physical parameters of all four samples. The smallest specific surface area was $41\ \text{m}^2/\text{g}$ for K-Pt/MnO_2 . The BET were $53\ \text{m}^2/\text{g}$ and $81\ \text{m}^2/\text{g}$ for K-MnO_2 and Pt-MnO_2 , which had smaller BET and pore volumes than MnO_2 . The pore diameters and surface areas of catalysts decreased with the addition of K/Pt. As the table was showed, the BET of catalysts decreased with the doping of K/Pt content. The BET surface area of K-Pt/MnO_2 was reduced which probably due to the reason that platinum nanoparticles and K^+ might overlay the MnO_2 surface and cover pores partially. The pore volume of Pt/MnO_2 was drastic increased, which could originate from adding H_2PtCl_6 solution during the preparation for Pt/MnO_2 catalysts. As a result of the corrosion, there were holes with diameter dimensions from dozens or even hundreds of nanometers. When the hard template was eliminated, the mesoporous MnO_2 lost part of the structure. The following SEM patterns presented the missing structure which was made up of incompletely removed SiO_2 .

Fig. 3 presented the surface structure of mesoporous SiO_2 , MnO_2 , K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 . All samples clearly exhibited 3D ordered mesoporous structures. The SEM images of MnO_2 were shown in Fig.3b,c. These images clearly showed MnO_2 possesses an ordered pore channel structure. The MnO_2 catalyst had a symmetrical 3D double pore channel structure because of the perfect replication of KIT-6 template.

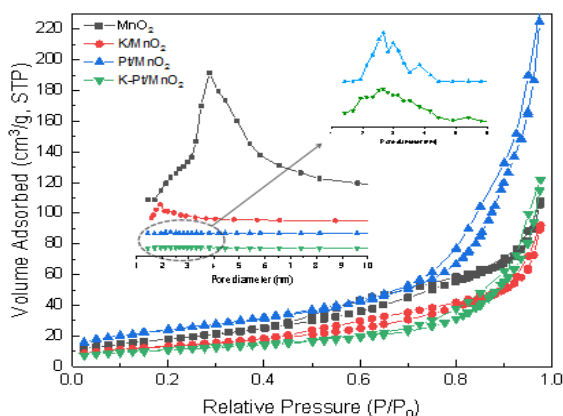


Fig. 2: N₂ adsorption/desorption isotherms and the corresponding pore size distributions of MnO₂, K-MnO₂, Pt-MnO₂ and K-Pt/MnO₂.

Table-1: Physical parameters and bulk composition of different catalysts.

Sample	Surface areas ^a	Pore volumes	Pore diameters ^b	Surface element molar ratio ^c	
	ABET (m ² /g)	V _p (cm ³ /g)	D _p (nm)	Mn ³⁺ /Mn ⁴⁺	O _{ads} /O _{latt}
MnO ₂	86	0.17	3.8	0.52	1.18
K/MnO ₂	53	0.14	1.9	0.89	1.27
Pt/MnO ₂	81	0.36	2.7/3.0/3.8	1	1.67
K-Pt/MnO ₂	41	0.19	2.7	1.08	2

a Specific surface areas calculated by the Brunauer–Emmett–Teller method.
 b Pore diameters obtained from the nitrogen adsorption isotherms by the Barrett–Joyner–Halenda method.

c Surface element molar ratio determined by the XPS measurement.

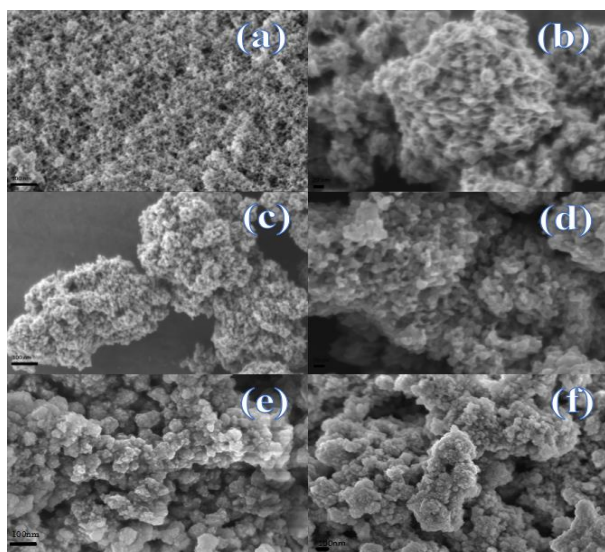


Fig.3: SEM image of KIT-6 (a), MnO₂ (b,c), K-MnO₂ (d), Pt-MnO₂ (e) and K-Pt/MnO₂ (f)

Fig 4 clearly displayed that all the catalyst samples were possessed an ordered mesoporous characteristics and polycrystalline walls. MnO₂ possessed a 3D mesoporous structure (Fig 4b). The thicken crystalline walls and narrow pore diameters were showed with the presence of Pt in catalyst. Compared with MnO₂, Pt/MnO₂ and K-Pt/MnO₂, all of catalysts showed homogeneous distribution of platinum NPs on surface of the polycrystalline walls, which is consistent with SEM results. Although many “black balls” were exhibited in the TEM images (Fig. 4a) of KIT-6, they were probably the skeleton intersections that were viewed along the [111] or [100] direction according to the structure analysis of MnO₂ in other researcher’s literature [60]. Except for the skeleton intersections, smaller “black balls” illustrated the platinum NPs on surface of MnO₂ catalysts. Some platinum NPs were also dispersed on the skeleton intersections. According to Fig 4d, e and f, the Pt/MnO₂ and K-Pt/MnO₂ had about 2~3 nm Pt nanoarticles .

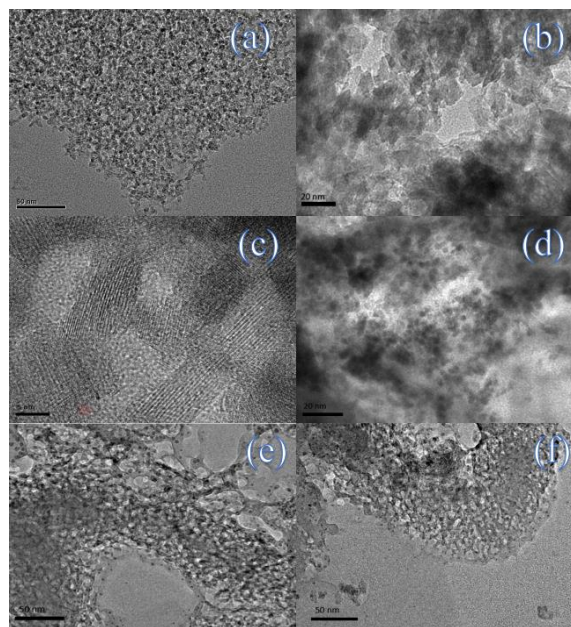


Fig. 4: TEM images of KIT-6 (a), MnO₂ (b), K-MnO₂ (c), Pt-MnO₂ (d) and K-Pt/MnO₂ (e,f).

The existence of OH- groups on surface of the catalysts was further verified by the FT-IR spectra. Fig. 5 exhibited similar FTIR spectra for MnO₂, K/MnO₂, Pt/MnO₂ and K-Pt/MnO₂. Absorption bands that located at 3410 and 1638 cm⁻¹ assigned to stretching and bending vibrations of hydrogen bounded OH-, respectively [61]. The OH- groups on

the catalysts surface were beneficial for formaldehyde removal, according to the previous studies [62–64]. The bands ranged from 400 cm^{-1} to 800 cm^{-1} were identified as Mn–O band vibrations[65]. Because of the displacement of the oxygen anions, the absorption band at 559 cm^{-1} was observed attributed to the vibration, which assigned to the Mn ions together with the direction of the octahedral chains. The MnO_6 stretching mode octahedral together with the double-chain absorption band was centered at 705 cm^{-1} .

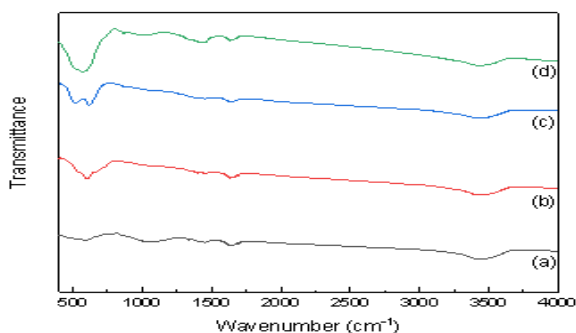


Fig.5: FTIR spectra of MnO_2 (a), K/MnO_2 (b), Pt/MnO_2 (c) and K-Pt/MnO_2 (d).

Chemical Characterization

In Fig 6A, the binding energy at ~ 641.8 eV and ~ 643 eV were attributed to two components of Mn $2p_{2/3}$, which separately correspond to surface Mn^{3+} and Mn^{4+} ions [66]. $\text{Mn}^{3+}/\text{Mn}^{4+}$ molar ratios of the MnO_2 , K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 catalysts were 0.52, 0.89, 1.00 and 1.08, respectively (Table-1), which means the additional K/Pt makes the catalysts containing more Mn^{3+} ions. The $\text{Mn}^{3+}/\text{Mn}^{4+}$ ratio of K-Pt/MnO_2 catalyst was larger than those of the other samples, and the possible reason was that the Mn–O bond connection was weakened by the strong interaction within K/Pt and O [67]. In consequence, the content of Mn^{3+} increased alongside the chargeability of Mn atoms. The increase of surface Mn^{3+} ions could enhance the amount of oxygen vacancies[68]. Two signals could also be observed from O 1s spectra showed in Fig. 6B. The bond energy at ~ 529.7 and ~ 531.2 eV were according with the O_{latt} and O_{ads} , respectively[62]. Table-1 displayed that the $\text{O}_{\text{ads}}/\text{O}_{\text{latt}}$ ratio of K-Pt/MnO_2 (2.00) was larger than the ratio of Pt/MnO_2 (1.67), K/MnO_2 (1.06) and MnO_2 (0.85), which indicates the O_{ads} increases with the additional K/Pt content. This consequence indicated that K/Pt could promote forming active O_{ads} species, verifying the

presence of the intense metal–support interaction further, which will be discussed in the following section. Literatures had reported[69] that the O_{ads} species made a critical difference in formaldehyde catalytic activity. Because of high activity of the O_{ads} species and the interaction between reactant and catalyst surface, it tended to participate in the oxidation reaction [70,71]. Also, a greater number of surface oxygen vacancies over K-Pt/MnO_2 due to a larger ratio of $\text{O}_{\text{ads}}/\text{O}_{\text{latt}}$, which would provide higher catalytic activity. The K 2p spectra for K/MnO_2 and K-Pt/MnO_2 was showed in Fig. 6C. It displayed two binding energy at ~ 292.8 and ~ 295.6 eV assigned to potassium ions. Through charge transfer from K to oxygen, the electron-rich K atoms were actively favorable for splitting oxygen manifested by the theoretical calculation [74]. The Pauli repulsion was weakened due to sp electrons local migrating to empty d shell, and O atom was allowed to close and get into the chemisorption region [72]. Therefore, higher content of surface adsorbed oxygen in the catalysts which adding potassium was attributed to easier dissociative adsorption of oxygen illustrated by the XPS analysis.

The Raman pattern of the catalysts was displayed in Fig.7. MnO_2 showed a band at 635.2 cm^{-1} according with the symmetric ν_2 (Mn–O) stretching vibration of $[\text{MnO}_6]$ groups[73]. This was indicated a rutile type structure with the interstitial space. The spectra comparability indicated that the MnO_2 , K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 catalysts had the fundamental structure. The weak peak at 349 cm^{-1} was according with skeletal vibrations. With the K/Pt addition, the peaks of K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 at 635.2 cm^{-1} shifted to higher wavenumber at 642, 639 and 644 cm^{-1} , respectively (blue shifts), which indicate the existence of disorder crystal defects or residual stress. The crystal defects were favorable to form oxygen vacancies. This interaction rooted in the effect of surface stress for the surface structure, which may be consistent with TiO_2 sample because of the similar structure with a rutile type[74]. The result further confirmed that a microscopic stress was the reason why (110) peak of K/MnO_2 , Pt/MnO_2 and K-Pt/MnO_2 widens with addition of K/Pt. The literature reported that blue shifts and larger peak width can cause the increase of oxygen vacancies. Therefore, the K-Pt/MnO_2 contained stronger interaction between K/Pt and Mn, more oxygen vacancies and lattice defects, which is coincident with the XRD and XPS results. The oxygen vacancies were of advantage to adsorb, activate, and migrate of oxygen in the oxidation reaction of HCHO.

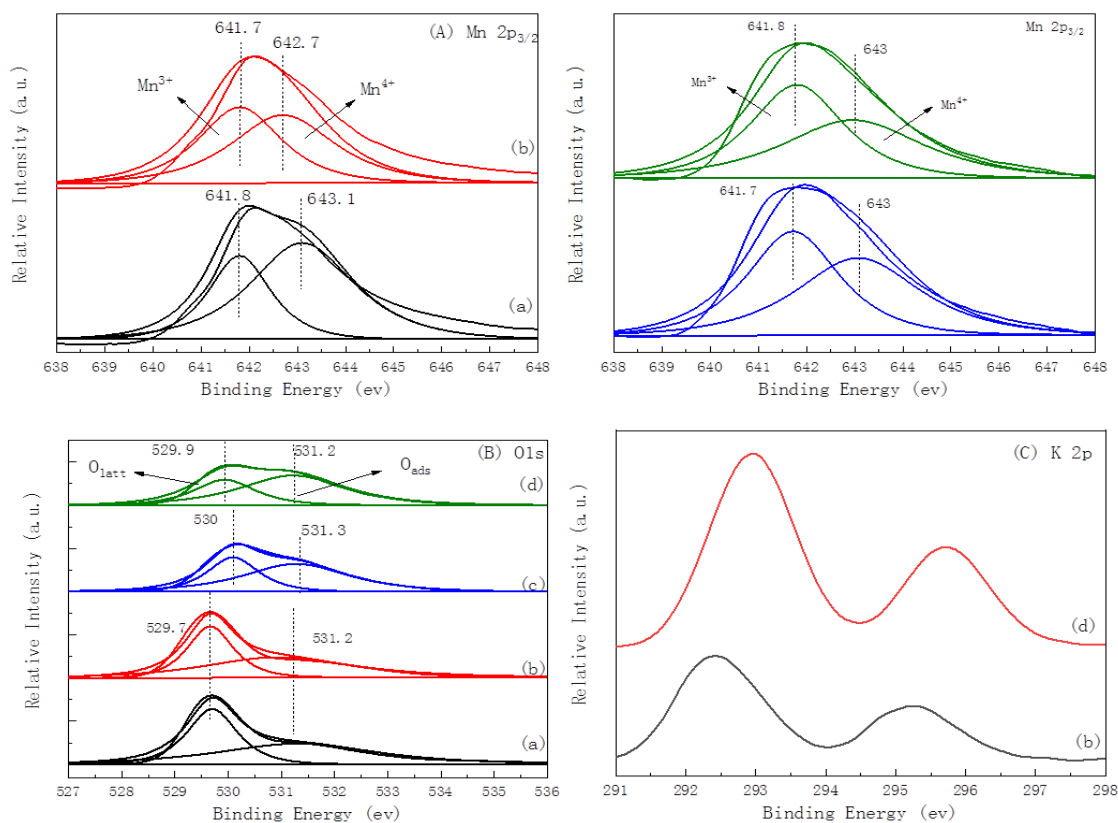


Fig.6. XPS spectra of MnO₂ (a), K/MnO₂ (b), Pt/MnO₂ (c), and K-Pt/MnO₂ (d).

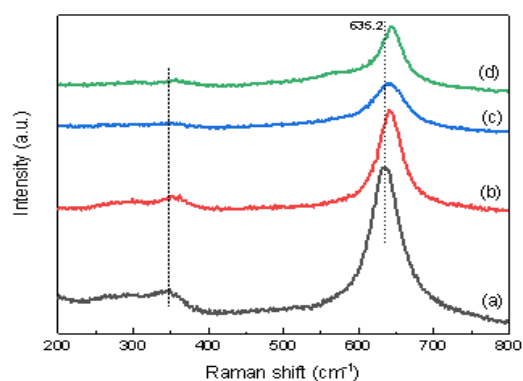


Fig.7: Raman spectra of MnO₂ (a), K/MnO₂ (b), Pt/MnO₂ (c), and K-Pt/MnO₂ (d).

Fig.8(A) studied the reducibility of the samples, and showed H₂-TPR profiles conducting over MnO₂ and K-doped MnO₂ together with the Pt/MnO₂ and the K-doped Pt/MnO₂ catalyst. Because of the existence of a disproportionation reaction, the MnO₂ pattern showed reduction peak 1 at 284°C, peak 2 at 345°C, and peak 3 at 392°C, corresponding to the MnO₂ been reduced to

Mn₂O₃, Mn₂O₃ been reduced to Mn₃O₄, and Mn₃O₄ been reduced to MnO, respectively [62]. Three peaks of K/MnO₂ overlapped, of which peak 1 at 249°C, its peak 2 at 275°C, peak 3 at 322°C, corresponding to the reduction reaction just like the MnO₂. It indicated more active lattice oxygen in the K/MnO₂. The reduction profile bearing close and poorly resolved maxima at around 79°C after the addition of Pt on the Pt/MnO₂ samples [75]. The Pt addition could activate surface oxygen of manganese dioxide support, which may desorb and react with formaldehyde at low temperature easily. The reduction peak of PtO transferred to a higher temperature at around 97°C due to the further adding of K- over K-Pt/MnO₂ catalyst with a slight shoulder at about 153°C. The above consequences manifested an interaction of the K- and Pt, which generated the K- stabilized PtO for the catalysts [76]. Table-1 showed the increasing Mn³⁺/Mn⁴⁺ mole ratios of the catalysts with the additional of K/Pt, indicating the K/MnO₂, Pt/MnO₂ and K-Pt/MnO₂ had great quantities of Mn³⁺ cations. In addition, Fig 8 showed the Pt/MnO₂ and K-Pt/MnO₂ had much stronger low-temperature reducibility. Therefore, they exhibited excellent catalytic performance for HCHO oxidation.

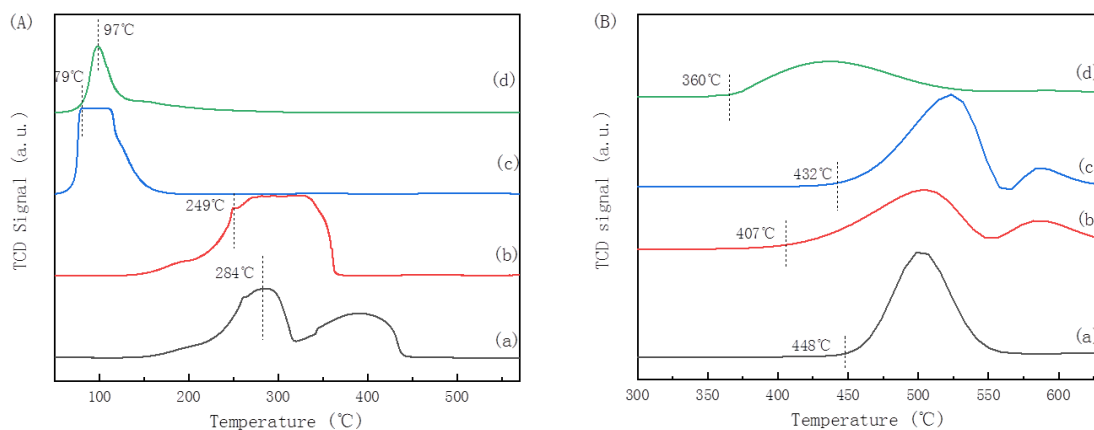


Fig.8: (A) H₂-TPR profiles, (B) O₂-TPO profiles of MnO₂ (a), K/MnO₂ (b), Pt/MnO₂ (c) and K-Pt/MnO₂ (d) catalysts.

Furthermore, for purpose of researching O₂ mobility and activation over the MnO₂ and K/Pt-MnO₂ catalysts, TPO tests were carried out and the consequences were displayed in Fig 8B. As plotted in Fig.8B, the TPO results provided other information on catalysts redox performances. The oxidization began to happen, when the line of K-Pt/MnO₂ started to rise at about 360°C. The highest temperature of oxidization profiles was lay at 435-520°C. Towards MnO₂, K/MnO₂ and Pt/MnO₂, the oxidization signal started at 448°C, 407°C and 432°C, respectively. After K/Pt added, the O₂ desorption peak turned to lower temperatures for K-Pt/MnO₂ and centered at 435 °C, which means additional K/Pt improved the production of the surface-active oxygen species.

Catalytic activity of formaldehyde

Fig 9 showed the HCHO catalytic oxidation performance using various catalysts. With the rise of temperatures, the full conversion of HCHO by MnO₂ catalyst was displayed at 130°C. K/MnO₂ catalyst reached the complete conversion in lower temperature than MnO₂ catalyst because of the existence of K⁺ ions, which can promote the activation of the oxygen and water joining into HCHO oxidation reaction[77]. The addition of Pt obviously promoted the formaldehyde catalytic oxidation performance. Complete conversion of Pt/MnO₂ was obtained at 9°C. With simultaneous addition of K/Pt content, K-Pt/MnO₂ catalyst showed the best catalytic performance. It achieved almost 100% HCHO conversion at 0°C. There are some similar researches, for example, Lu *et al.*, [88] synthesized a series of Ag-K/MnO₂ nanorods with various molar ratios of K/Ag. The Ag-K/MnO₂ nanorods with an optimal K/Ag molar ratio of 0.9 showed excellent formaldehyde conversion efficiency of 100% at a low temperature of 60°C and no

noticeable decrease in the catalytic activity was found during five on/off cycles (300 ppm HCHO and WHSV of 36000 mL g_{cat}⁻¹ h⁻¹). Huang *et al.*, [89] prepared Pt/MnNi@NF catalyst via in situ hydrothermal growth of manganese dioxide-nickel(II) hydroxide (MnO₂-Ni(OH)₂) hierarchical nanosheets and subsequent impregnation-borohydride reduction to deposit well-dispersed platinum (Pt) nanoparticles (NPs). Pt/MnNi@NF showed remarkably enhanced HCHO degradation performance with 88% of HCHO removed within 60 min at room temperature (the initial HCHO concentration at around 200 ppm, relative humidity of 50%). Compared with the previous reported catalysts, the K-Pt/MnO₂ catalyst exhibited lower temperature for complete decomposition of formaldehyde. For the synergistic effect between potassium and platinum, Pt is demonstrated to increase the mobility of active substances produced on the alkaline constituent[78,79] and the formation of Pt-O-Mn bonds at interface of Pt/MnO₂ can improve catalysts reducibility. The addition of K/Pt could improve the amount of surface active oxygen species, which might be due to the interface effect between K/Pt and MnO₂ for improving the oxygen activation ability and enhancing lattice oxygen transference from MnO₂ to K-Pt/MnO₂ interface. The spent catalysts were characterized by XRD and XPS, as shown in Fig.10 and Fig.11. The crystalline structures of samples were well preserved after the HCHO conversion. Surface element molar ratio determined by the XPS measurement of the spent catalysts was also shown in Table-2, and the reaction process had no influence on the valence states of Mn species. Besides, the formaldehyde catalytic activity on the basis of time on stream over K-Pt/MnO₂ sample had no remarkable decrease after reacted for 70h. Therefore, the addition of K/Pt significantly improved the formaldehyde oxidation performance.

The conclusions in Table-3 displayed that the RT of different samples. The K-Pt/MnO₂ was more active for formaldehyde oxidation. The samples RT was ranked in the sequence of K-Pt/MnO₂> Pt/MnO₂> K/MnO₂> MnO₂ at the same temperature,

which further confirmed that the doping of K/Pt could remarkably improve the formaldehyde catalytic oxidation.

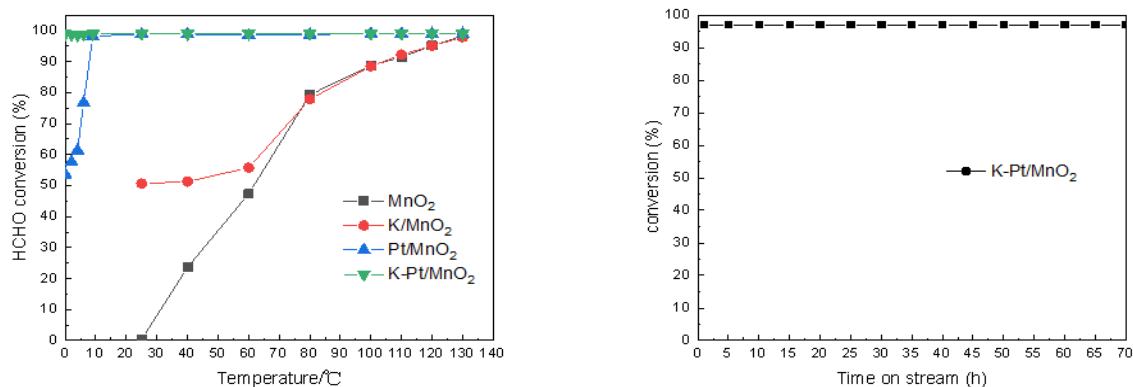


Fig.9: HCHO catalytic activity of the different samples, and the activity with time on stream over K-Pt/MnO₂ catalyst at GHSV of 50,000 ml/(g·h) at 0°C. Reaction conditions: formaldehyde concentration = 20ppm, O₂ (20 vol.%), balance N₂.

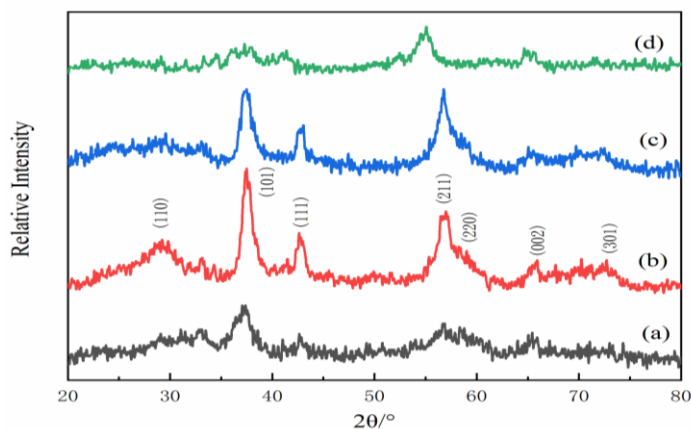


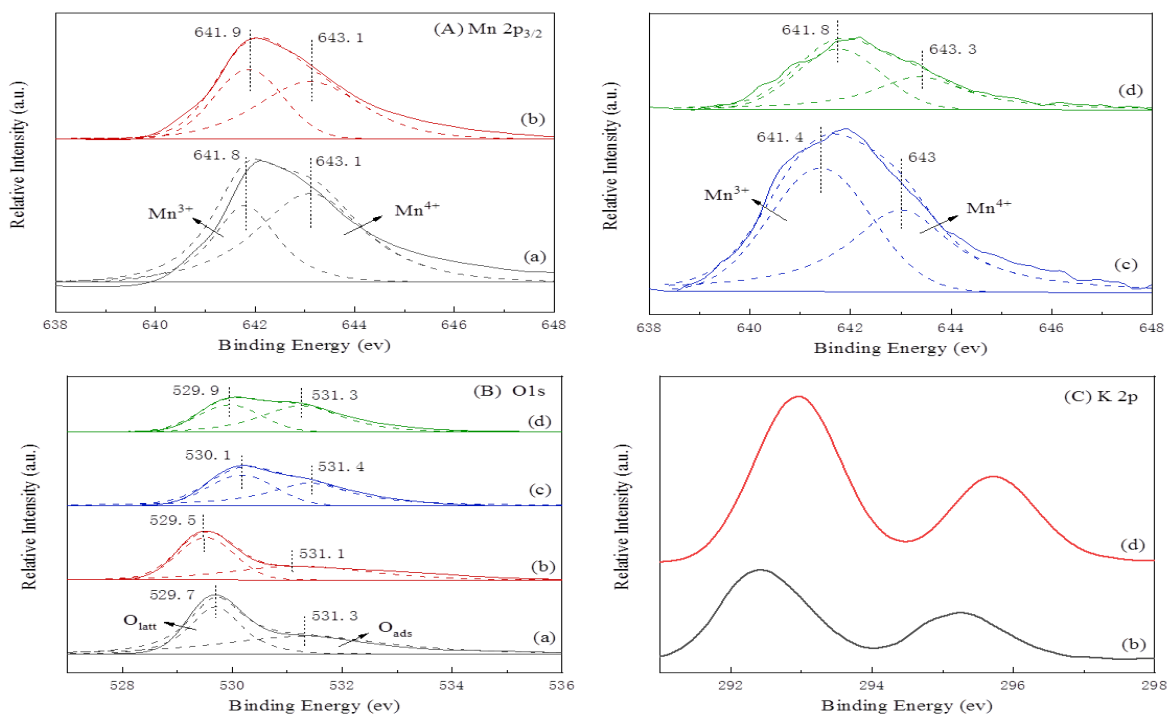
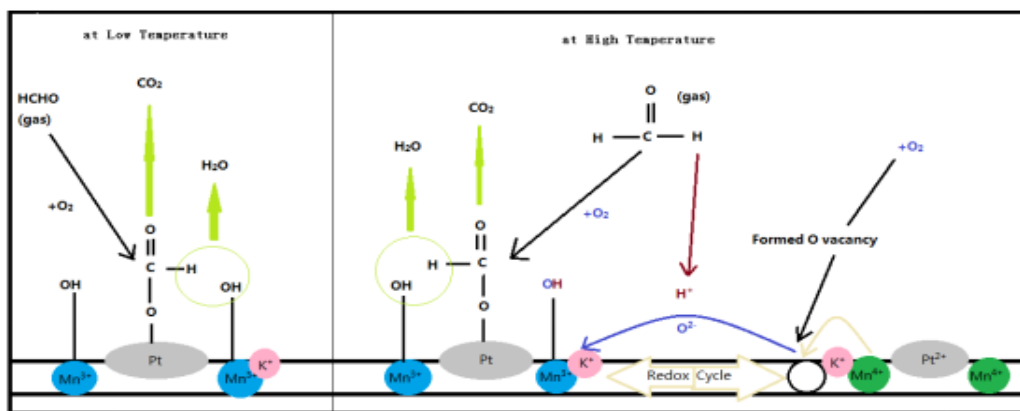
Fig.10. The XRD patterns of the spent MnO₂ (a), K/MnO₂ (b), Pt/MnO₂ (c) and K-Pt/MnO₂ (d).

Table-2: Surface element molar ratio determined by the XPS measurement of the spent catalysts.

Sample	Surface element molar ratio	
	Mn ³⁺ /Mn ⁴⁺	O _{ads} /O _{latt}
MnO ₂	0.5	1
K/MnO ₂	0.79	1.1
Pt/MnO ₂	1	1.4
K-Pt/MnO ₂	1.1	1.6

Table-3: Reaction rates (RT) of various samples at different temperature for formaldehyde oxidation.

Catalyst	$R_0 \times 10^9$ $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$	$R_9 \times 10^9$ $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$	$R_{25} \times 10^9$ $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$	$R_{60} \times 10^9$ $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$	$R_{100} \times 10^9$ $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$	$R_{130} \times 10^9$ $\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-1}$
MnO ₂	-	-	142.56	13424.85	22482.45	23042.12
K/MnO ₂	-	-	26038.89	25671.42	36386.09	37251.14
Pt/MnO ₂	19693.65	34909.68	34909.68	34909.68	34909.68	34909.68
K-Pt/MnO ₂	71766.62	71766.62	71766.62	71766.62	71766.62	71766.62

Fig.11: XPS spectra of the spent MnO₂ (a), K/MnO₂ (b), Pt/MnO₂ (c), and K-Pt/MnO₂ (d).Fig.12. Reaction mechanism of HCHO oxidation over K-Pt/MnO₂ catalyst.

The framework of MnO₂ catalyst had a 3D pore channel structure and large surface area that could conduct to diffusion of reaction gas, products, and the exposure of the active site[40]. According to the characterization analysis, Pt nanoparticles were distributed in the Pt/MnO₂ and K-Pt/MnO₂ sample. The K/Pt addition only reduced the pore size and surface area, but the basic structure was still preserved. Surface adsorbed oxygen and abundant Pt active phase usually existed in the Pt-loaded oxide samples, which can enhance the catalytic performance at low reaction temperature [80,81], while MnO₂ support only acted as a reservoir that provides oxygen species[82]. Based on XPS and H₂-TPR results, the K/MnO₂, Pt/MnO₂ and K-Pt/MnO₂ samples possessed more abundant O_{ads}, which were beneficial to adsorb and activate of HCHO molecules. The additional K/Pt changed the distribution of original Mn⁴⁺ in MnO₂ support and increased the amount of Mn³⁺ ions. A larger Mn³⁺/Mn⁴⁺ ratio was useful to the formation of more oxygen vacancies. Raman results also confirmed that K-Pt/MnO₂ might form sufficient oxygen vacancies because of the maximum structural defects. Therefore, the K-Pt/MnO₂ possessed stronger interaction of K/Pt with Mn, more lattice defects and oxygen vacancies. The oxygen vacancies were benefit to adsorb, activate, and migrate of oxygen in formaldehyde removal. H₂-TPR profiles verified that the strong interaction between MnO₂ and K/Pt. The added Pt obviously shifted the reduction peaks of MnO₂ to lower oxidation temperatures. Pt/MnO₂ and K-Pt/MnO₂ catalysts had better low-temperature reducibility because of the Pt addition. TPO experiments indicated that the doping of K/Pt improved surface-active oxygen production over the doped MnO₂ samples.

As a matter of fact, K/Pt, Mn³⁺ ions, and O_{ads} species of the K-Pt/MnO₂ catalyst were all involved in catalytic reaction process. The addition of K/Pt can activate O_{ads} of MnO₂ support. In oxidation process, the active O²⁻ surrounding Pt were depleted and replenished by MnO₂ directly. As plotted in Fig. 12, the redox cycles of Mn⁴⁺/Mn³⁺ and Pt²⁺/Pt⁰ were beneficial to activate and migrate of oxygen on the oxygen vacancies after the O²⁻ species consumed [83,84]. Like the Na-Pt/TiO₂ sample reaction pathway, a surface OH⁻ could reacted with formate species immediately on K-Pt/MnO₂ surface to form CO₂ and H₂O molecules [12]. We believed that the formaldehyde catalytic performance on the K-Pt/MnO₂ sample was depended on the surface OH⁻ surrounding of Pt at low oxidation temperature. The

surface OH⁻ were quickly consumed and replaced at relatively high temperature which would supplied by the migration of O²⁻ from MnO₂. The reaction pathway was exhibited clearly in Fig. 12. Therefore, the reaction pathway for formaldehyde catalytic oxidation on K-Pt/MnO₂ abided by the route of HCHO→CHOO⁻ + OH⁻ → CO₂ + H₂O. As Pt/MnO₂, the pathway of reaction abided by the route of HCHO →CHOO⁻ → CO + O* → CO₂ [41]. In the catalytic oxidation reaction, the O²⁻ species played a key role. Through the occurrence of oxygen vacancies, these active O* caused the complex migration frequently [85-87].

Conclusion

In summary, MnO₂, K/MnO₂, Pt/MnO₂ and K-Pt/MnO₂ catalysts with the same structures were successfully synthesized using both hard template method and impregnation method, and the polycrystalline pore walls highly distributed the Pt nanoparticles. The basic mesoporous structure was not affected due to the additional Pt and K⁺ ions and merely reduced the surface areas, pore diameters, and pore volumes. The performance degradation of HCHO catalytic oxidation over all these MnO₂ catalysts following the order: K-Pt/MnO₂ > Pt/MnO₂ > K/MnO₂ > MnO₂. Mesoporous K-Pt/MnO₂ catalysts had the optimal catalytic activity for formaldehyde at low temperature because of the interaction of K/Pt with Mn, more Mn³⁺ ions provided by anion lattice defects and more O_{ads} species on the surface. HCHO completely oxidized to CO₂ at 0°C when the space velocity (GHSV) was 50000h⁻¹. No degradation of performance was observed after the catalyst was run for 70h. Because of the activity and stability of K-Pt/MnO₂, it exhibited promise for the efficient HCHO removal. We speculated that on K-Pt/MnO₂ sample, the surface OH⁻ species surrounding the Pt largely determined the formaldehyde catalytic performance at low temperature; the surface OH⁻ were quickly consumed and replaced at relatively high temperature, which would supplied by the migration of O²⁻ from MnO₂. The mechanism for the K/Pt-promoted catalytic performance would be better understand through this consequence.

Author Contributions

Conceptualization, Shengnan Guan; Data curation, Shengnan Guan; Formal analysis, Shengnan Guan, Yanyan Lei and Kun Chen; Funding acquisition, Wenzhi Li; Investigation, Shengnan

Guan; Methodology, Wenzhi Li; Project administration, Wenzhi Li; Resources, Wenzhi Li; Software, Jianru Ma; Supervision, Wenzhi Li and Qi Zhang; Writing – original draft, Shengnan Guan; Writing – review & editing, Shengnan Guan, Wenzhi Li and Qingchuan Liu.

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